

PRODUCT CODE: M31010SA	COMMERCIAL NAME: OBI 310 10 GLOSS
DESCRIPTION	Two-components acrylic transparent matt topcoat

PROPERTIES	
Recommended for / Main area of application	Two-components acrylic transparent matt topcoat, non yellowing with UV filters. It has excellent surface aspect, softness, uniformity and hardness. Suggested for cycles on light-coloured woods, whitened woods and for aged effects and patinas on lacquer ed substrates.
Application Method	By spraygun, airless
Shelf life	24 months

APPLICATION PROPERTIES		PHISICAL PROPERTIES	
Quantity	80 - 100 gr/mq	Viscosity	45 " +/-3" DIN 4
Vertical Stability	-	Solid Content	20 +/-2 %
Cathalysis	B410SA 10%	Specific Weight	0.915 +/-0,020 Kg/Lt
Dilution	P730SA 20 - 50%	Glossy	10 +/-2 G
Pot Life	> 4 h	Ph	-

GENERAL INFORMATION			
Drying at 20°C		Oven Drying	
Dust Free	10'	Time for Flash Off	-
Touch Free	30'		
Sanding	-	Time for drying	-
Overcoating	12 h		
Stackable	6 h	Time for cooling	-

RECOMMENDED APPLICATION PROCESS
On a raw wooden substrate apply two coats of an acrylic transparent sealer, suggested M880SA - ACRILFOND TX 1881 E. The following day sand with sand paper 240 - 400 and apply by spraygun 80 - 100 gr/mq of M31010SA - OBI 310 10 GLOSS, catalysed at 10% with B410SA - CAT. B 41 and thinned at 20 - 50% with P730SA - DILUENTE POL. EXTRA.

ALTERNATIVE HARDENERS	PERFORMANCES
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ALTERNATIVE THINNER
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NOTES	User is responsible to make the application of the product in a place with an adequate air-recycle and on respecting of all hygienic and safety regulations.
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STORAGE	Containers must be stored tightly closed in a well-ventilated place with temperatures between 5° C and 35°C.
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