

PRODUCT CODE: V50020SA	COMMERCIAL NAME: IGF KROMAT BIANCO 20 GLOSS
DESCRIPTION	Polyurethanic matt fire-proof lacquering

PROPERTIES	
Recommended for / Main area of application	Polyurethanic matt fire-proof lacquering, to be used as a sealer and as a topcoat for panels and furniture. Class 1 resistant to fire (approved by the Ministry of the Interior) n° PT 1475 PVI 1000 01.
Application Method	A spruzzo
Shelf life	12 mesi

APPLICATION PROPERTIES		PHISICAL PROPERTIES	
Quantity	170 gr/mq	Viscosity	27 " +/-5" DIN 6
Vertical Stability	-	Solid Content	75 +/- 3%
Cathalysis	V030 100%	Specific Weight	1.360 +/-0,050 Kg/Lt
Dilution	P030 20 - 30%	Glossy	20 +/-3 G
Pot Life	-	Ph	-

GENERAL INFORMATION			
Drying at 20°C		Oven Drying	
Dust Free	1 h	Time for Flash Off	-
Touch Free	3 h		
Sanding	12 h	Time for drying	-
Overcoating	4 h		
Stackable	-	Time for cooling	-

RECOMMENDED APPLICATION PROCESS	
CYCLE ITALIAN CLASS 1: Apply by spraygun 170 gr/mq of V50020SA - IGF KROMAT BIANCO 20 GLOSS catalysed at 100% with V030SA - IGF CAT. B 203 INING. and thinned at 20 - 30% with P030SA - DILUENTE POL. K 3. After about 1 hour, apply a second coat as above explained. The following day sand with sand paper 240 - 400 and apply a third coat, as above explained.	
CYCLE EUROCLASS B-s1-d0: On a B-s2-d0 panel, apply by spraygun 120 gr/mq of V50020SA - IGF KROMAT BIANCO 20 GLOSS catalysed at 100% with V030SA - IGF CAT. B 203 INING. and thinned at 30% with P730SA - DILUENTE POL. EXTRA. The following day sand with sand paper 400 and scotch brite and apply a second coat, as above explained.	

ALTERNATIVE HARDENERS	PERFORMANCES
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-	-

ALTERNATIVE THINNER
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TECHNICAL DATA SHEET

Release: 0

Date: 12/10/2023

NOTES	User is responsible to apply the product in a place with an adequate air-recycle and to respect all hygienic and safety regulations.
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STORAGE	Containers must be stored tightly closed in a well-ventilated place with temperatures between 5°C and 35°C.
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