

PRODUCT CODE: I280SA	COMMERCIAL NAME: VLX 28 TX
DESCRIPTION	Two-components polyurethanic glossy topcoat

PROPERTIES	
Recommended for / Main area of application	Two-components polyurethanic glossy topcoat, suitable for every kind of furniture or components for interior.
Application Method	By spray
Shelf life	24 months

APPLICATION PROPERTIES		PHISICAL PROPERTIES	
Quantity	120 - 150 gr/mq	Viscosity	80 " +/- 5" DIN 4
Vertical Stability	-	Solid Content	52 +/- 3%
Cathalysis	B330SA 100%	Specific Weight	1,000 +/- 0,020 Kg/Lt
Dilution	P990SA 35%	Glossy	99 +/- 1 G
Pot Life	> 4 h	Ph	-

GENERAL INFORMATION			
Drying at 20°C		Oven Drying	
Dust Free	20'	Time for Flash Off	-
Touch Free	3 h	Time for drying	-
Sanding	-		
Overcoating	Within 8 hours (without sanding)		
Stackable	12 h	Time for cooling	-

RECOMMENDED APPLICATION PROCESS
On a raw wooden substrate apply a coat of a stain, suggested serie C520...SA- UNICOLOR SERIE. After 1 hour apply a coat of an insulator, suggested A170SA - ISOLANTE A SPRUZZO LC. After 4 hours sand with sand paper 320 and apply at least two coats of a polyester sealer, suggested J450SA - FPX TX 4058. The following day sand with sand paper 240 - 400 and apply by spraygun 120 - 150 gr/mq of I280SA - VLX 28 TX, catalysed at 100% with B330SA - CAT. B 33 and thinned at 35% with P990SA - DILUENTE POL. 1037 E PER LUCID I.

ALTERNATIVE HARDENERS	PERFORMANCES
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ALTERNATIVE THINNER
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NOTES	User is responsible to apply the product in a place with an adequate air-recycle and to respect all hygienic and safety regulations.
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STORAGE	Containers must be stored tightly closed in a well-ventilated place with temperatures between 5°C and 35°C.
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