

PRODUCT CODE: N710SA	COMMERCIAL NAME: IDROTAN TRASPARENTE EST
DESCRIPTION	Water-based filler for tannin woods for exterior.

PROPERTIES	
Recommended for / Main area of application	Water-based transparent and coloured filler for exterior, suitable to paint frames and manufactured wooden objects containing tannins as iroko, chestnut and oak. The product has excellent draining properties and colour uniformity. Given the great variety of woods used and their origin, we suggest to carry out preliminary tests to verify the effectiveness of the product. This product modifies the physical characteristics of the wood by removing the porosity and avoiding the flaking. Thanks to its properties, it makes the manufactured object resistant to exterior physical agents.
Application Method	By dipping, by flow coating.
Shelf life	12 months

APPLICATION PROPERTIES		PHISICAL PROPERTIES	
Quantity	50 - 80 gr/mq	Viscosity	50 " +/-5" DIN 2
Vertical Stability	-	Solid Content	11 +/-1 %
Cathalysis	-	Specific Weight	1.010 +/-0,020 Kg/Lt
Dilution	-	Glossy	-
Pot Life	Illimitata	Ph	-

GENERAL INFORMATION			
Drying at 20°C		Oven Drying	
Dust Free	30'	Time for Flash Off	-
Touch Free	1 h	Time for drying	-
Sanding	2 h		
Overcoating	2 - 4 h		
Stackable	4 h	Time for cooling	-

RECOMMENDED APPLICATION PROCESS
On a sanded substrate, apply by dipping or flow-coating about 50 - 80 gr/mq of N710SA - LEGANTE X IDROTAN TX, coloured with water-based pastas in the desired colour. After 2 - 4 hours, we suggest to lightly sand with Scotch-Brite and apply a coat of a water-based transparent sealer for exterior, suggested N080SA - IDROFOND 610 TXEST. The following day sand with sand paper 240 and apply a coat of a water-based topcoat for exterior, suggested N540747ZSA - IDROMAT 520 FRUMENTO 747 Z 30 GLOSS.

ALTERNATIVE HARDENERS	PERFORMANCES
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-	-

ALTERNATIVE THINNER
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TECHNICAL DATA SHEET

Release: 8

Date: 09/04/2018

NOTES	User is responsible to make the application of the product in a place with an adequate air-recycle and on respecting of all hygienic and safety regulations.
STORAGE	Don't keep product in a place with temperature < 5°C and > 35°C. The drying of waterbased products must take place in suitable and well ventilated places (temperature > 15°C and relative humidity < 85%).